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FertigungsmesstechnikHandbook of Plastic OpticsTribological Research and Design for Engineering SystemsTechnologische Untersuchungen zum Senkerodieren von polykristallinem DiamantOptics Design and Precision Manufacturing TechnologiesOperation and Diagnostics of Machines and Production Systems Operational StatesSurfaces and Their MeasurementAdvanced Materials & ProcessesQuality TodayDenshi Kenbikyo Gakkai Shi: KikanSurface Modification Technologies XIIICommerce Business DailyThe Fifth Pacific Rim International Conference on Advanced Materials and Processing, November 2-5, 2004, Beijing, ChinaLubrication EngineeringJapanese Journal of TribologyElectro-optics and MicroelectronicsMicromachining of Elements with Optical and Other Submicrometer Dimensional and Surface SpecificationsHeat Treatment of MaterialsPaper and TimberActa Polytechnica Scandinavica Tilo Pfeifer Stefan Bäumer D. Dowson Georgios Karagiannis Guo Fan Jin Stanislav Fabian David J. Whitehouse K. A. Khor Raphael Lavi Manfred Weck Jang Hyun Sung Fertigungsmesstechnik Handbook of Plastic Optics Tribological Research and Design for Engineering Systems Technologische Untersuchungen zum Senkerodieren von polykristallinem Diamant Optics Design and Precision Manufacturing Technologies Operation and Diagnostics of Machines and Production Systems Operational States Surfaces and Their Measurement Advanced Materials & Processes Quality Today Denshi Kenbikyo Gakkai Shi: Kikan Surface Modification Technologies XIII Commerce Business Daily The Fifth Pacific Rim International Conference on Advanced Materials and Processing, November 2-5, 2004, Beijing, China Lubrication Engineering Japanese Journal of Tribology Electro-optics and Microelectronics Micromachining of Elements with Optical and Other Submicrometer Dimensional and Surface Specifications Heat Treatment of Materials Paper and Timber Acta Polytechnica Scandinavica Tilo Pfeifer Stefan Bäumer D. Dowson Georgios Karagiannis Guo Fan Jin Stanislav Fabian David J. Whitehouse K. A. Khor Raphael Lavi Manfred Weck Jang Hyun Sung

das werk stellt die systematik der fertigungsmesstechnik ausgehend von der prüfplanung über die prüfdatenerfassung bis hin zur prüfdatenauswertung vor dem leser wird damit einerseits das basiswissen zum verständnis der vorgestellten verfahren und zu deren praktischem einsatz vermittelt andererseits wird auch die grundsätzliche bedeutung der fertigungsmesstechnik für die qualitätssicherung in produzierenden unternehmen erläutert für die 3 auflage wurden ein abschnitt zu miniaturisierten optischen messsystemen und ein kapitel zu röntgentomografischen messverfahren aufgenommen

a coherent overview of the current status of injection molded optics describing in detail all aspects of plastic optics from design issues to production technology and quality control this updated second edition is supplemented by a chapter on the equipment and process of injection wells as well as a look at recent applications the contributors each one a leading expert in their discipline have either a background in or strong ties to the industry thus combining a large amount of practical experience with its focus firmly set on practical applications this is an indispensable reference for all those working in optics research and development

these papers represent the proceedings from the 29th leeds lyon symposium on tribology tribological research and design for engineering systems which was held in september 2002 over 130 delegates from 18 countries attended the symposium and the extensive discussions generated over 150 written questions and responses which are documented at the end of this proceedings volume there have been many advances in the field of tribology in recent years with progress being made in the engineering and interaction of surfaces micro and nano tribology elastohydrodynamics surface films surface texture tribochemistry wear and life prediction with both experimental and theoretical contributions these advances were reviewed and the impact of this understanding on the fundamentals upon total engineering activity in design manufacture and machine operation were considered readership scientists and researchers in the field of tribology

inhaltsangabe gang der untersuchung wissenschaftliche untersuchungen für das senkerodieren von metallen sowie für keramiken existieren bereits für die senkbearbeitung von polykristallinem diamant fehlen sie hingegen fast vollständig in dieser diplomarbeit werden erkenntnisse über das funkenerosive senken von polykristallinem diamant gewonnen die versuche werden auf zwei erodieranlagen einer senkerodieranlage des typs optimat 505 der fa nassovia und einer für den senkbetrieb umgebauten drahterodieranlage des typs robofil 2000 der fa charmilles die sich aufgrund der unterschiedlichen prozeßführung beim senken und schneiden in ihren entladungscharakteristiken grundlegend unterscheiden durchgeführt neben dem vergleich beider maschinentypen hinsichtlich ihres einflusses auf das arbeits ergebnis abtragrate verschleißrate oberflächengüte soll ebenfalls der einfluß des werkzeugwerkstoffes auf das arbeitsergebnis untersucht werden indem sowohl graphitelektroden als auch kupferelektroden für die senkerodierversuche an der drahterodieranlage zur anwendung kommen in den versuchen werden einige ausgewählte maschinenparameter in jeweils drei parameter stufen variiert somit ergeben sich nach der traditionellen versuchsplanung je eine parameterstufenänderung pro versuch mit verwendung von z b vier unterschiedlichen maschinenparametern 34 81 parameterkombinationen versuche und damit ein hoher experimenteller aufwand die in dieser arbeit zur anwendung kommende statistische versuchsplanung nach taguchi reduziert die zahl der versuche hier auf insgesamt 9 ohne daß die für die interpretation der versuche notwendigen informationen reduziert werden und erlaubt zusätzlich die vorhersage der zu erwartenden abtragrate verschleißrate und oberflächengüte unter optimalen bedingungen die einzelnen ergebnisse werden graphisch dargestellt und unter zuhilfenahme von rasterelektronenmikroskopaufnahmen ausgesuchter proben interpretiert inhaltsverzeichnis inhaltsverzeichnis 0 formel und kurzzeichen 1 einleitung1 2 grundlagen 2 1polykristalliner diamant3 2 2funkenerosion5 2 3statistische versuchsplanung nach taguchi8 3 versuchsrandbedingungen 3 1 versuchsanlagen 3 1 1aufbau und prozeßkenngrößen der versuchsanlagen15 3 1 2modifikation der drahterodieranlage22 3 2versuchswerkstoffe25 3 3meßverfahren zur bestimmung der

selected peer reviewed papers from the asia pacific conference on optics manufacture 2007 11 13 january 2007 hong kong p r china

special topic volume

the importance of surface metrology has long been acknowledged in manufacturing and mechanical engineering but has now

gained growing recognition in an expanding number of new applications in fields such as semiconductors electronics and optics metrology is the scientific study of measurement and surface metrology is the study of the measurement of rough surfaces in this book professor david whitehouse an internationally acknowledged subject expert covers the wide range of theory and practice including the use of new methods of instrumentation written by one of the world's leading metrologists covers electronics and optics applications as well as mechanical written for mechanical and manufacturing engineers tribologists and precision engineers in industry and academia

this volume presents the reviewed and edited proceedings of an international conference on the various surface modification technologies used mainly to improve the wear and corrosion resistance of metal parts

this volume contains papers presented at the 11th international meeting attended by over 300 scientists topics include solid state lasers and their applications nonlinear optics thin films fiber optics and sensors machine vision and image processing micro mechanics and micro optics

the 3rd asian conference on the heat treatment of materials ahtm 05 provided a forum within which engineers scientists researchers and production managers could review and discuss recent progress and emerging topics in the fields of advanced heat treatment and surface engineering technology general topics and various r d efforts related to heat treatment and surface engineering were also covered at the conference

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